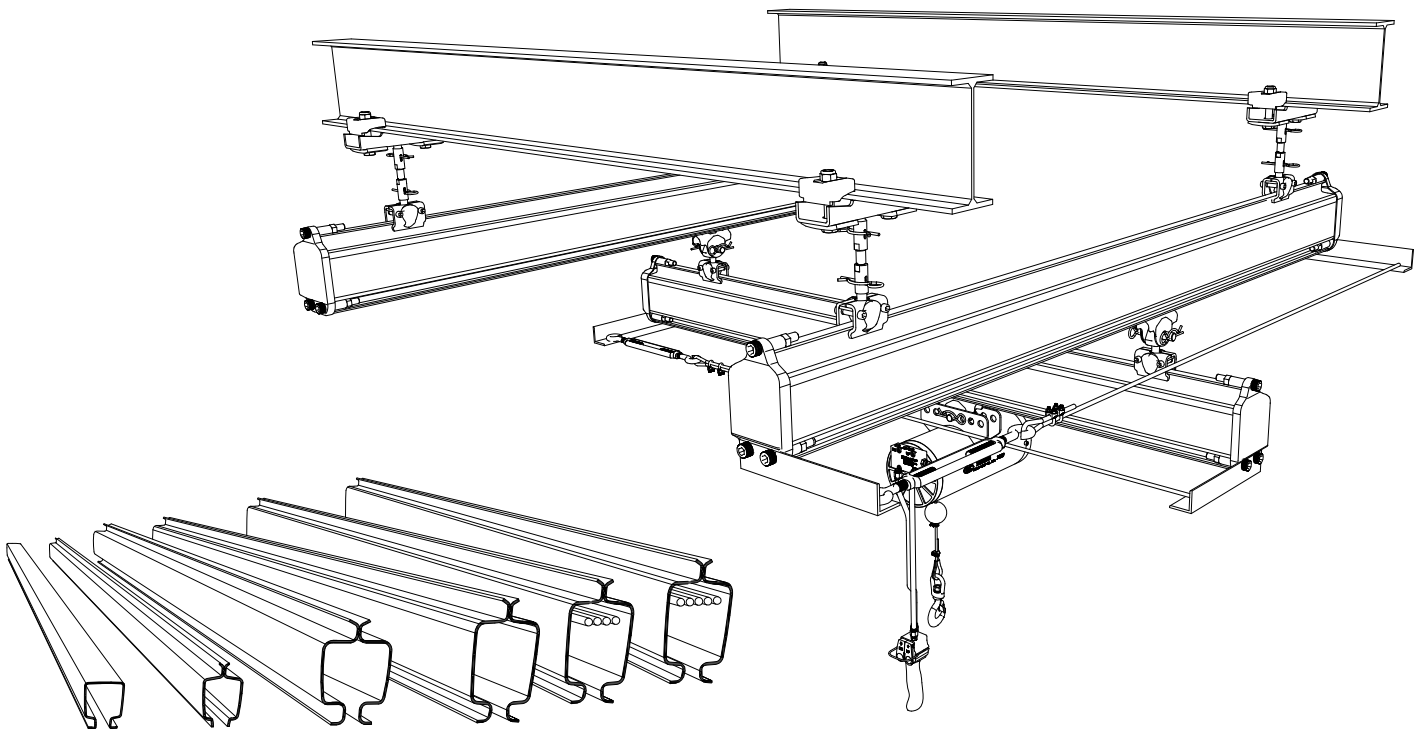


KH TRACK SYSTEM

KH-100, I, II-L, II, BT-5 Construction Track System and Components



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General

KH Track System installations are of modular design. The basic construction kit consists of simple, well engineered components. Standardized dimensions ensure rapid erection and allow existing installations to be easily modified or extended. All the components are batch-produced using modern series production machinery and methods.

Non-driving rail system for less cost and maintenance free for major components including trolley.

Trolley is totally protected by steel formed track.

Easy for expansion modification of Existing line.

Comfortable and easy for operation and noise free during traveling.

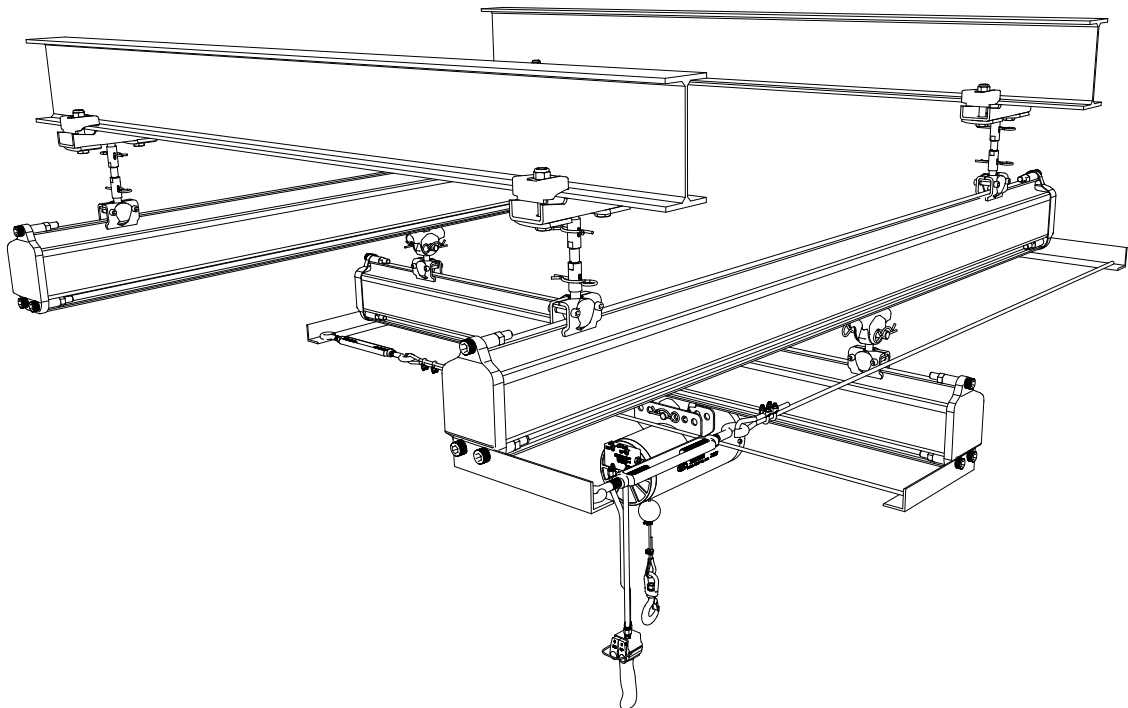
Offering flexibility against building obstruction.

Simple, fast and safe installation than conventional welding construction.

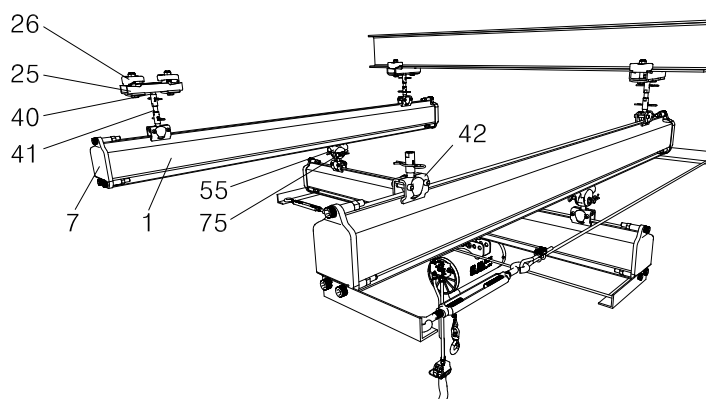
Standard fittings save cost, easy and fast dismantle for relocation. Reusable all parts.

Range of product 50~2,000kg depending on configuration. Curved track is another attractive advantage.

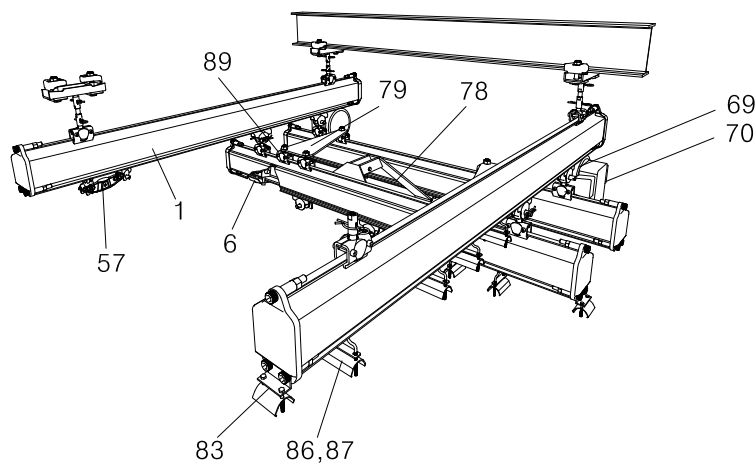
Suitable for building power supply, air supply system and transportation of various tools for assembly line application.



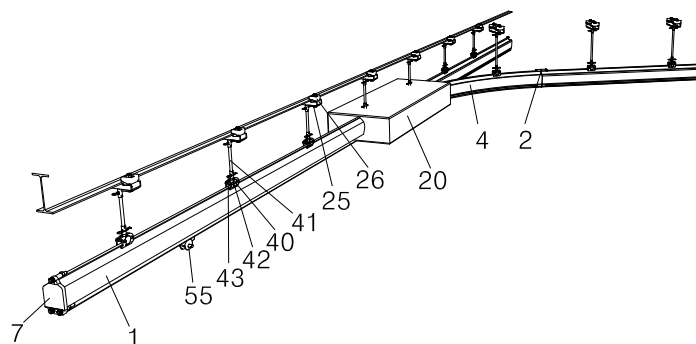
Single girder suspension crane



Double girder suspension crane



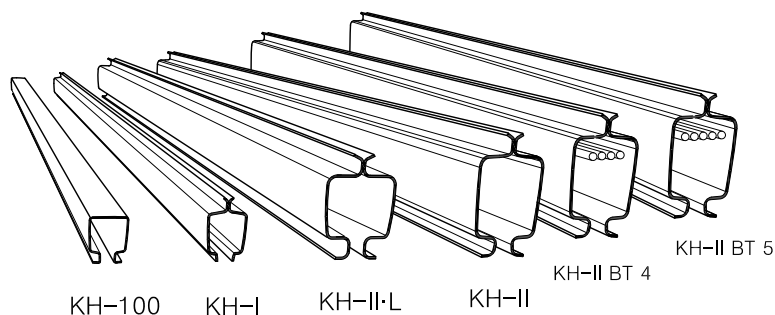
Monorail track



No.	Designation.	No.	Designation.	No.	Designation.
1	Straight track section	40	Ball head suspension rod	70	Friction wheel travel drive
2	Joint bolt set	41	Suspension rod	75	Crane suspension eye
4	Curved track section	42	Track suspension clamp	78	Crab frame
6	Internal buffer stop	43	Spring clip	79	Bracing frame
7	End cap with buffer	44	Ball head bolt	83	Cable clamp
20	Track switch	55	Trolley	86,87	Cable trolley
25	Upper suspension bracket	57	Load bar	89	Attachment Clamp
26	Upper suspension clamp	69	Trolley for friction wheel		

Diagram for crane and track selection

Diagram: Spacing between supports, spans



Section inertia moments:

KH-100 : 26 cm

KH-I : 80 cm

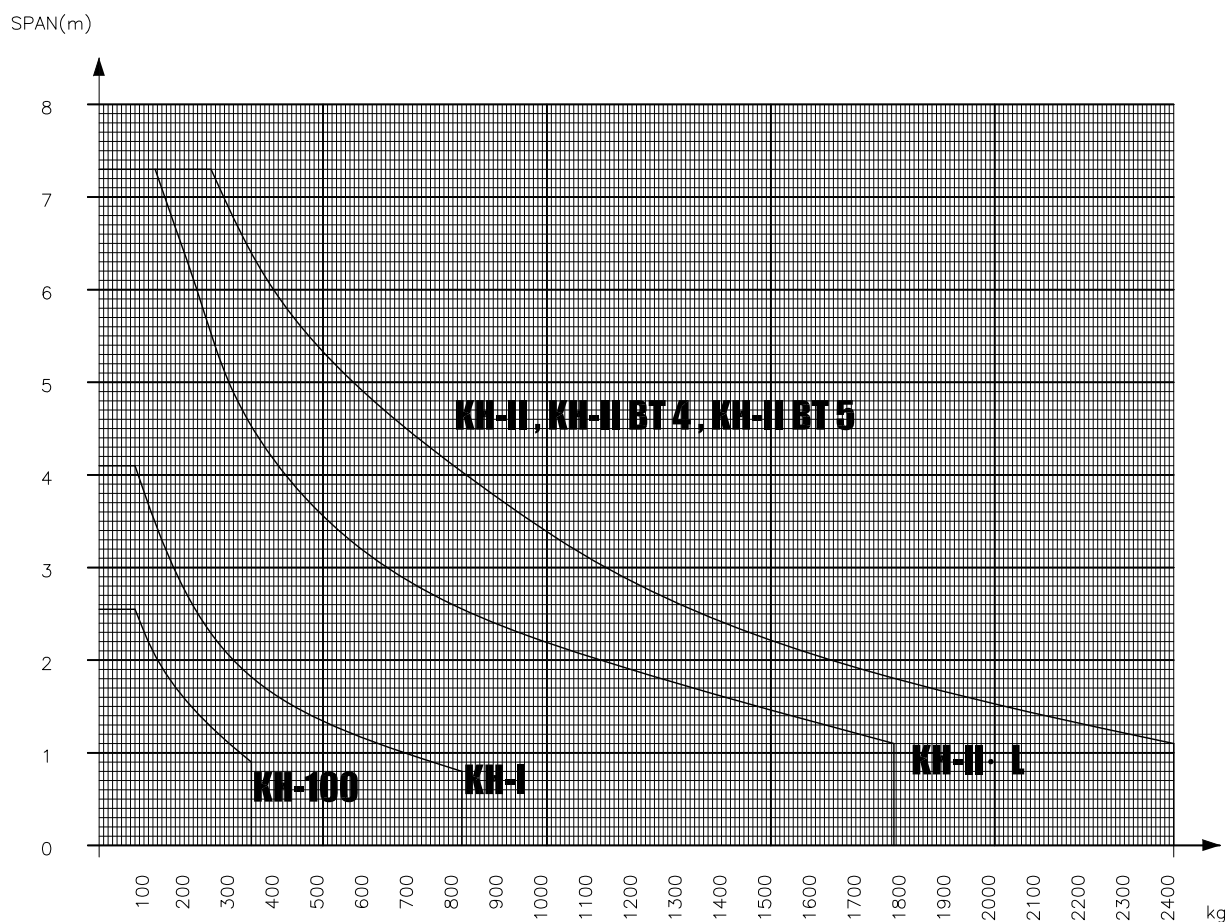
KH-II-L : 345 cm

KH-II , KH-II BT 4, KH-II BT 5 : 660 cm

Neutral axis approx :

KH-100: 35 mm from lower edge

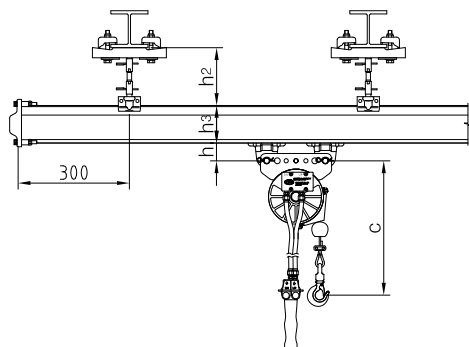
KH-I, II-L, II : section center line



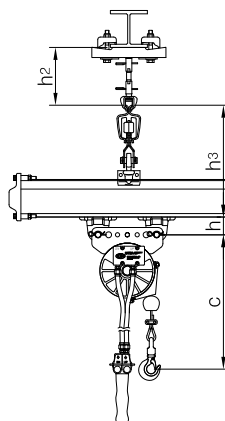
KH Track	Adjustable headroom dist. mm		Load capacity (kg)				
			80	125	250	500	1000
100	220	Support distance span(m)	2.5	2.0			
I	250		4.1	3.3	2.3	1.3	
II-L	370			7.3	5.2	3.5	2.1
II	400				7.3	5.2	3.3

Structural dimensions for cranes and monorail tracks

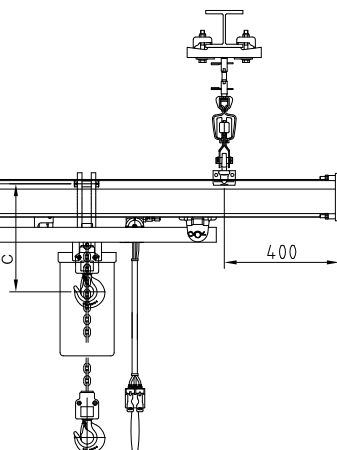
Monorail track



Single-girder crane



Double-girder crane



Structural dimension **h** mm (to center of pin)
Cranes and monorail tracks

KH-TRACK	100	I	II-L	II
h, mm	50	48	46	

Structural dimension **h2** mm

(Suspension from I-beam superstructure with upper suspension bracket)

Structural dimension h4 mm				KH-TRACK	Short suspension fitting	Length of suspension rod for spring clip				
	Cranes					80	100	300	600	1000
KH-Track runway	KH-Track			100	100	155	-	375	675	1075
KH-Track crane girder	I	II·L	II	I	95	150	-	370	670	1070
single-girder	94.3	169	169	II·L, II	140	-	220	420	720	1120

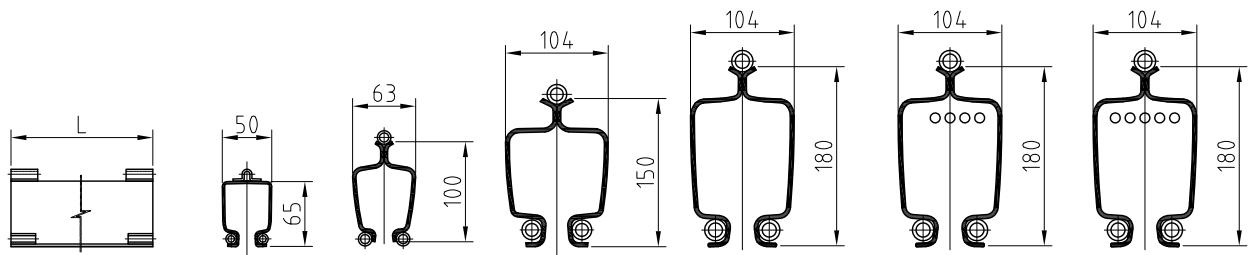
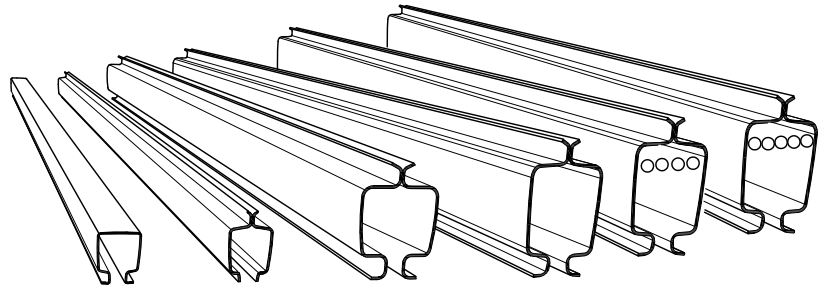
Structural dimension **h3** mm

KH-Track runway	Cranes																Single-track monorail			
	100				I				II-L				II				KH-Track			
KH-Track crane girder	100	I	II-L	II	100	I	II-L	II	100	I	II-L	II	100	I	II-L	II	100	I	II-L	II
single-girder	242	272	337	377	272	302	367	397	320	350	415	445	350	380	445	475	65	100	150	180

Structural dimension **c** mm

	Air Hoist				Air balance												
Model.	KA1S -025 & 050	KA1S -100	KA2S -100	KA2S -200	KAB -070 -200	KAB -100 -300	KAB -160 -200	KAB -230 -200	KAB -R200 -150	KAB -T200 -300	KAB -R320 -100	KAB -T320 -200	KAB -R450 -100	KAB -T450 -200	KAB -TR400 -150	KAB -TR640 -100	KAB -TR900 -100
C. mm	420	455	462	552	600	700	700	750	700	700	700	700	750	750	700	700	750

1. Straight track section



KH-100

KH-I

KH-II-L

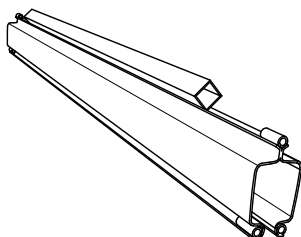
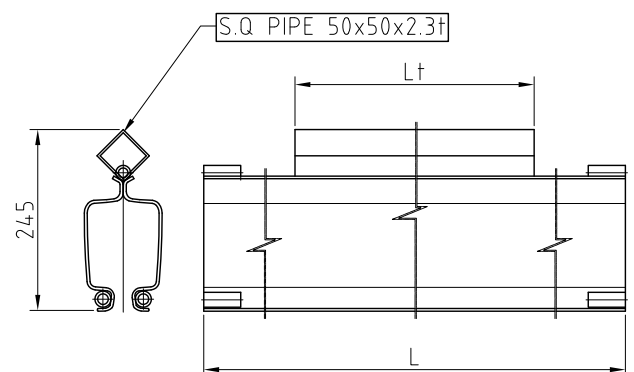
KH-II

KH-II BT 4

KH-II BT 5

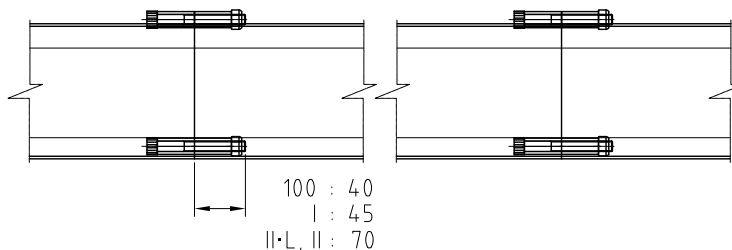
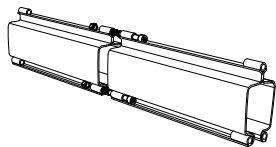
Length L	KH-100		KH-I		KH-II-L		KH-II		KH-II BT 4		KH-II BT 5	
	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.
1000 mm	4.1	KT9601110	6.4	KT9601120	13.2	KT9601130	17.0	KT9601140	18.1	KT9601144	18.2	KT9601145
2000 mm	8.2	KT9601210	12.8	KT9601220	26.4	KT9601230	34.0	KT9601240	36.2	KT9601244	36.4	KT9601245
3000 mm	12.3	KT9601310	19.2	KT9601320	39.6	KT9601330	51.0	KT9601340	54.3	KT9601344	54.6	KT9601345
4000 mm	16.4	KT9601410	25.6	KT9601420	52.8	KT9601430	68.0	KT9601440	72.4	KT9601444	72.8	KT9601445
5000 mm	20.5	KT9601510	32	KT9601520	66.0	KT9601530	85.0	KT9601540	90.5	KT9601544	91.0	KT9601545
6000 mm	—	—	43.44	KT9601620	79.2	KT9601630	102.0	KT9601640	108.6	KT9601644	109.2	KT9601645
7000 mm	—	—	—	—	92.4	KT9601730	119.0	KT9601740	126.9	KT9601744	127.4	KT9601745

1. KH-II-S Crane girder



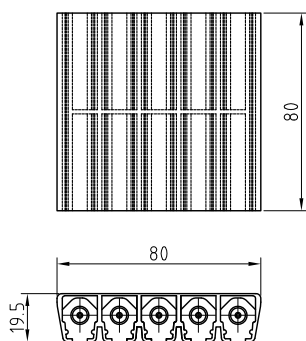
Length L (mm)	Length Lt (mm)	Weight (kg)	Part no.
4000	2000	74.8 kg	KT9601441
5000	3000	95.2 kg	KT9601541
6000	4500	117.3kg	KT9601641
6000	5400	120.4 kg	KT9601642
7000	5000	136.0 kg	KT9601741
7000	6000	139.4 kg	KT9601742

2. Joint bolt set



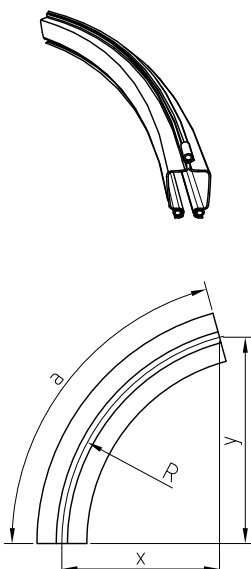
KH-100		KH-I		KH-II·L		KH-II, KH-II BT 5	
Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.
0.05	KT9602010	0.1	KT9602020	0.44	KT9602030	0.44	KT9602040
M6 x 65L		M8 x 75L		M12 x 120L		M12 x 120L	

2-1. Busbar joint set



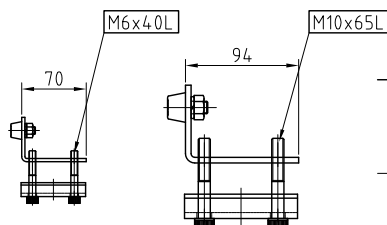
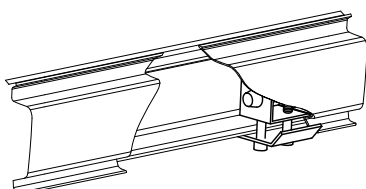
Weight appr. kg	Part No.	Section category
0.07	KT9602145	KH-II BT 5

4. Curved track section



	Angle a	Dimension(mm)		Weight appr. kg	Part No.
		X	Y		
KH-I R=750	30°	100	375	2.5	KT9604120
	45°	220	530	3.75	KT9604720
	60°	375	650	5.0	KT9604220
	90°	750	750	7.5	KT9604320
KH-I R=1000	30°	135	500	3.5	KT9604420
	45°	293	707	3.75	KT9604820
	60°	500	865	6.7	KT9604520
	90°	1000	1000	10.0	KT9604620
KH-II · L R=1500	10°	25	260	3.8	KT9604130
	15°	50	390	5.5	KT9604230
	30°	200	750	10.5	KT9604330
	45°	440	1060	15.6	KT9604430
	60°	750	1300	20.6	KT9604530
KH-II R=1500	90°	1500	1500	27.9	KT9604630
	10°	25	260	4.9	KT9604140
	15°	50	390	7.1	KT9604240
	30°	200	750	13.7	KT9604340
	45°	440	1060	20.3	KT9604440
KH-II BT 5 R=1500	60°	750	1300	26.9	KT9604540
	90°	1500	1500	36.5	KT9604640
	10°	25	260	5.2	KT9604145
	15°	50	390	7.6	KT9604245
	30°	200	750	14.5	KT9604345
	45°	440	1060	21.5	KT9604445
	60°	750	1300	28.5	KT9604545
	90°	1500	1500	38.7	KT9604645

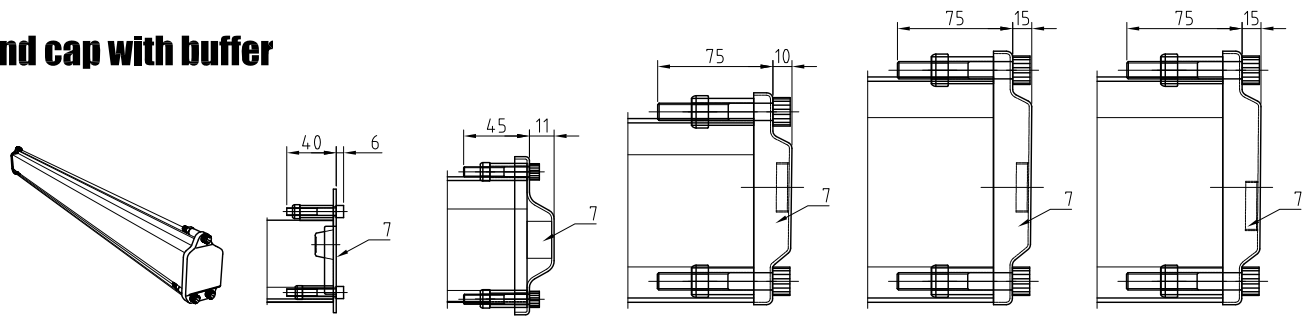
6. Internal buffer stop



Item no.	Weight appr. kg	Part No.	Section category
06	0.3	KT9606020	KH-100, KH-I
	1.0	KT9606040	KH-II·L, KH-II

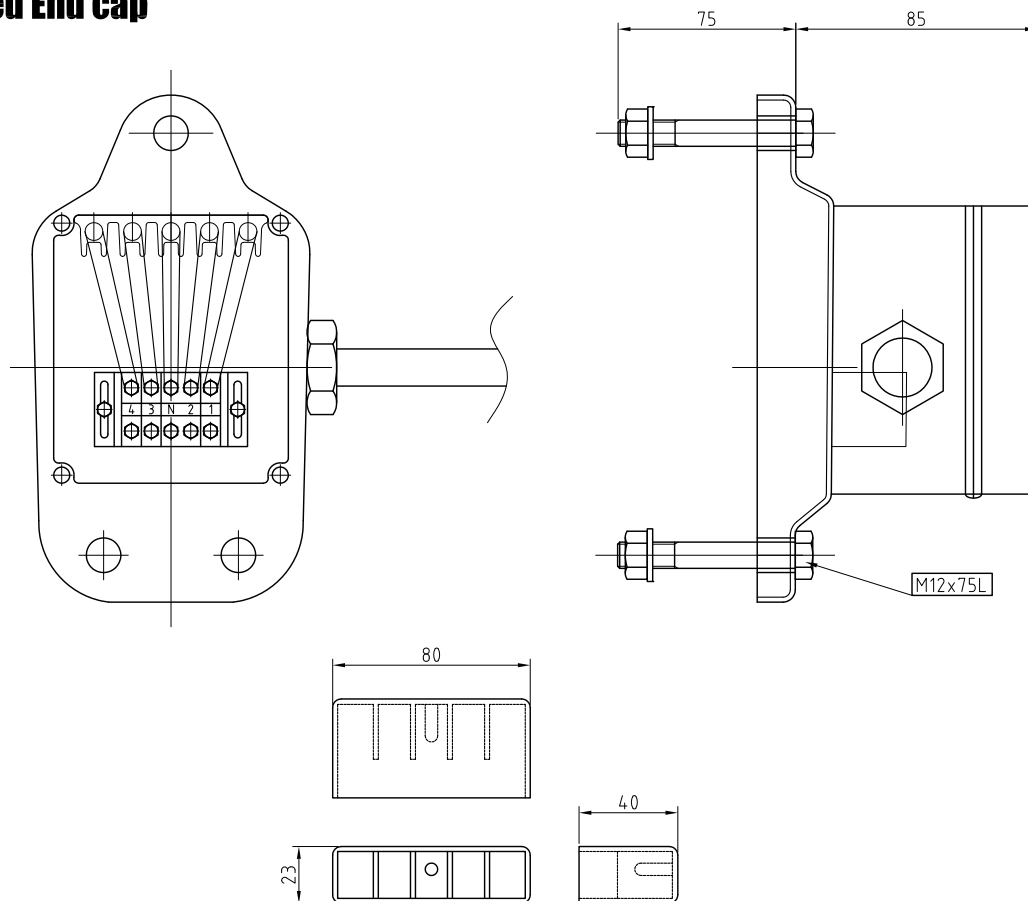
KH-100, KH-I KH-II·L, KH-II

7. End cap with buffer



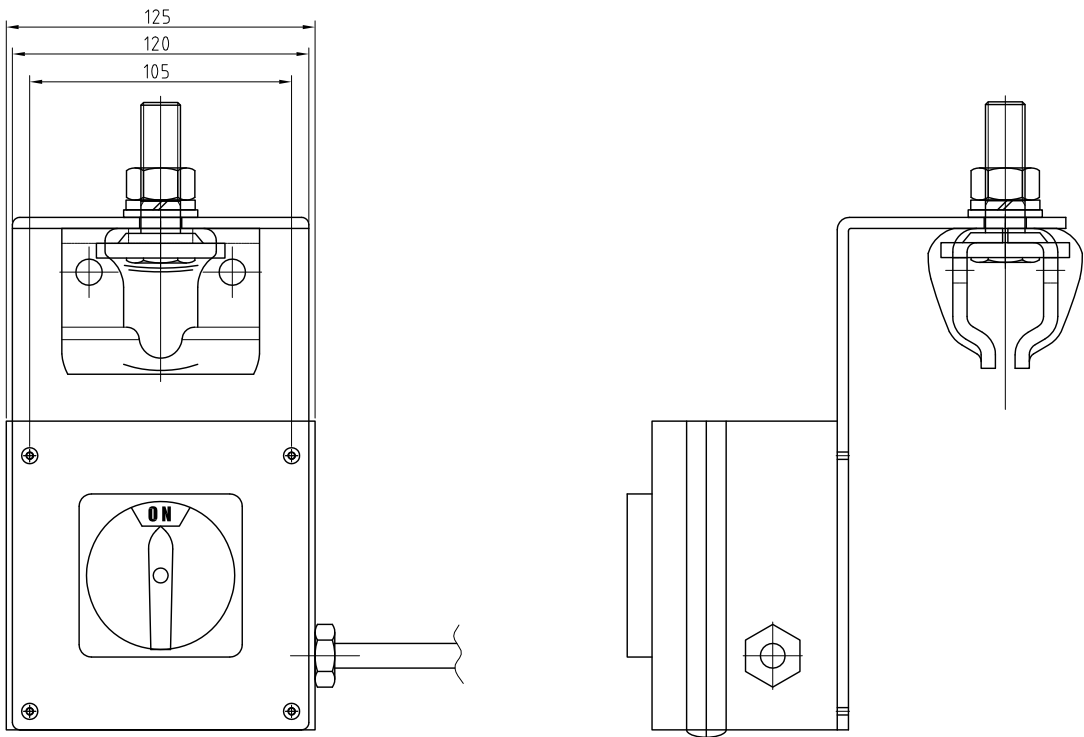
KH-100		KH-I		KH-II-L		KH-II		KH-BT5	
Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.	Weight appr. kg	Part No.
0.1	KT9607010	0.1	KT9607020	0.5	KT9607030	0.6	KT9607040	0.7	KT9607045
M6 x 40L		M8 x 45L		M12 x 75L		M12 x 75L		M12 x 75L	

8. Power feed End cap



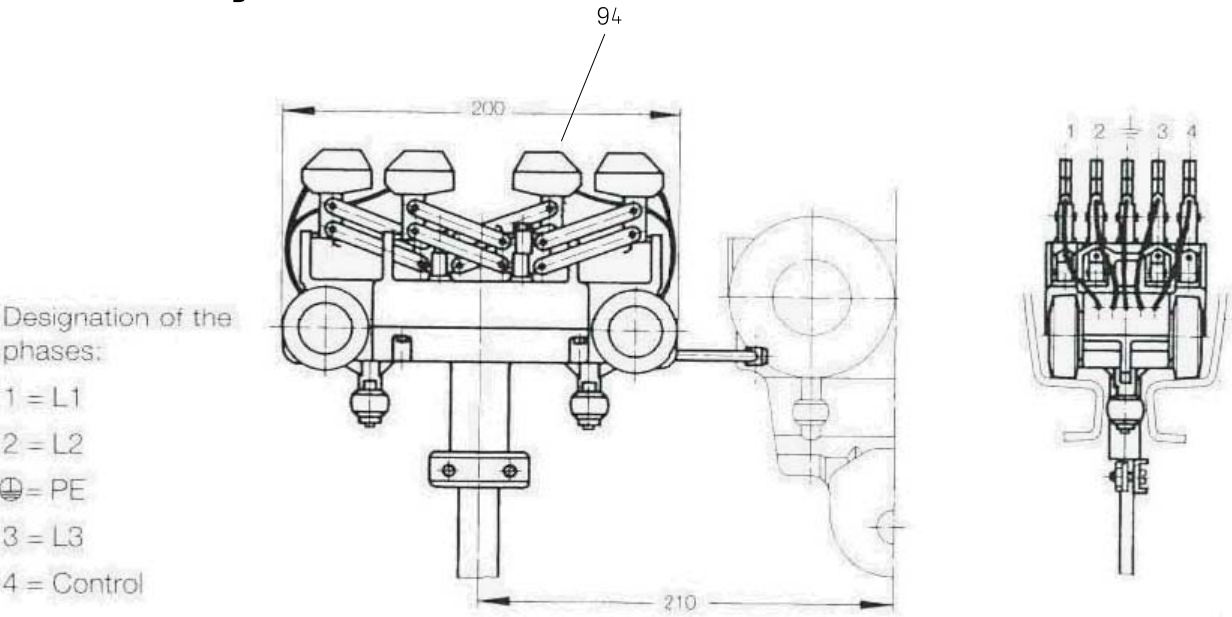
Item no.	KH-II BT 5	Weight appr. kg	Part No.
8-0	Power feed end cap	1.1	KT9608045

9. Power emergency switch



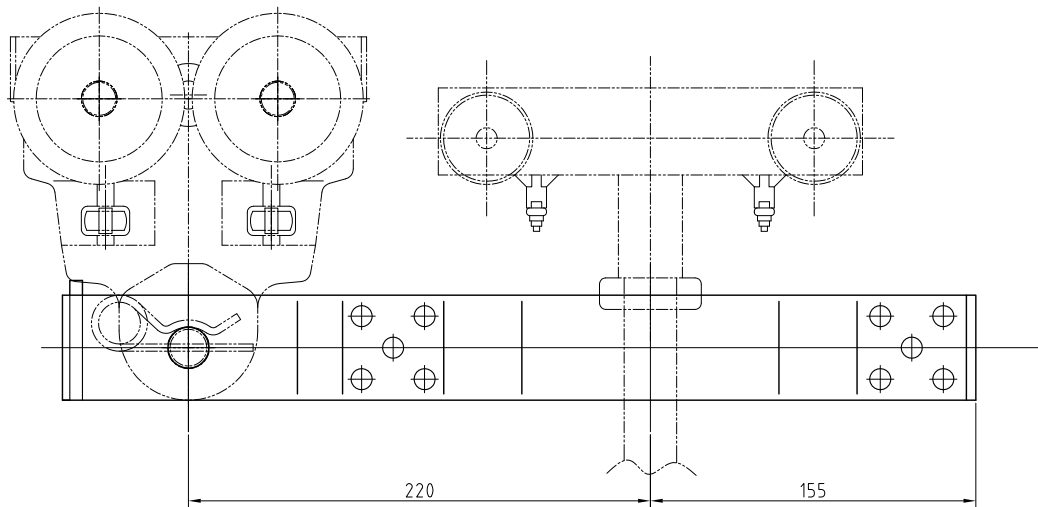
Item no.	KH-II BT 5	Weight appr. kg	Part No.
9	Emergency switch	2.6	KT9609045

12. Collector Trolley



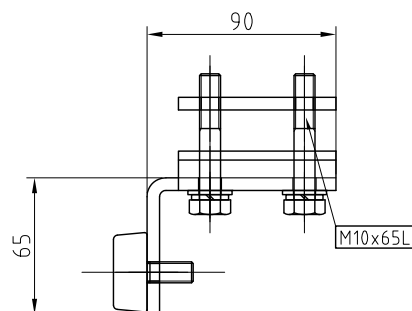
Item no.	KH-II BT 5	Weight appr. kg	Part No.
12	Collector Trolley	1.18	KT9612045

12-1. Anti Collision bar



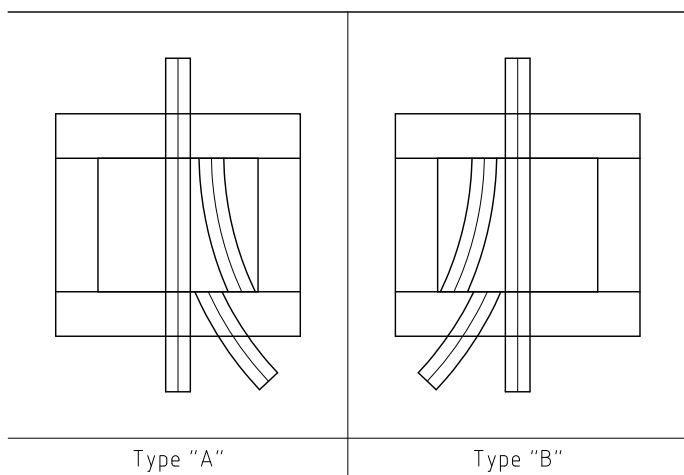
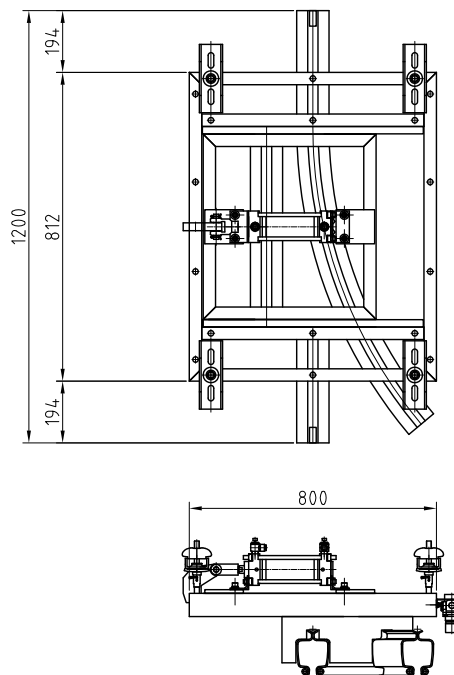
Item no.	KH-II BT 5	Weight appr. kg	Part No.
12-1	Anti Collision bar	1.74	KT9612145

12-2. Internal buffer stop



Item no.	KH-II BT 5	Weight appr. kg	Part No.
12-2	Internal buffer stop	1	KT9612245

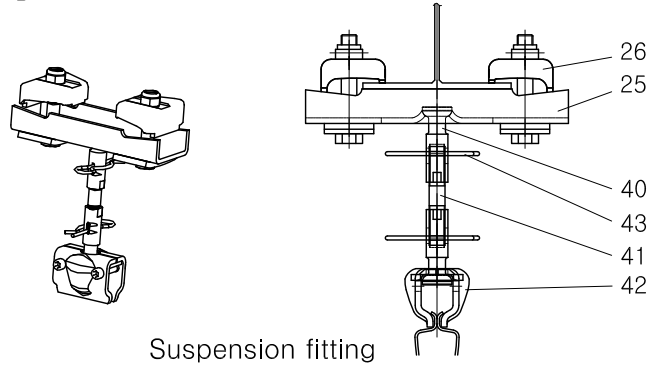
20.Track Switch



		KH-I		KH-II-L		KH-II	
Power Source	Type	Weight appr. Kg	Part No.	Weight appr. Kg	Part No.	Weight appr. Kg	Part No.
Pneumatic	A	151.3	KT9620120A	171.7	KT9620130A	183.1	KT9620140A
	B	151.3	KT9620220A	171.7	KT9620230A	183.1	KT9620240A
Manual	A	126.3	KT9620120M	146.7	KT9620130M	158.1	KT9620140M
	B	126.3	KT9620220M	146.7	KT9620230M	158.1	KT9620240M

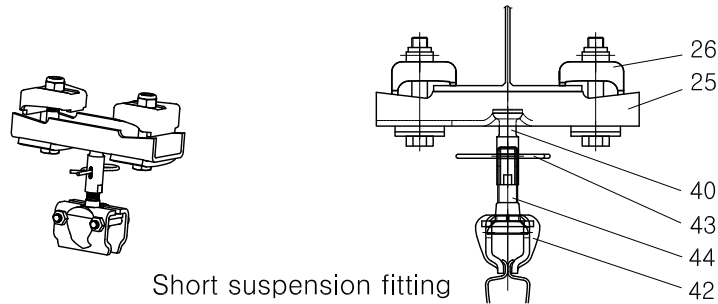
		KH-II BT 4		KH-II BT 5	
Power Source	Type	Weight appr. Kg	Part No.	Weight appr. Kg	Part No.
Pneumatic	A	186.4	KT9620144A	186.7	KT9620145A
	B	186.4	KT9620244A	186.7	KT9620245A
Manual	A	161.4	KT9620144M	161.7	KT9620145M
	B	161.4	KT9620244M	161.7	KT9620245M

Upper suspension assembly KH-I, II· L, II



Suspension fitting

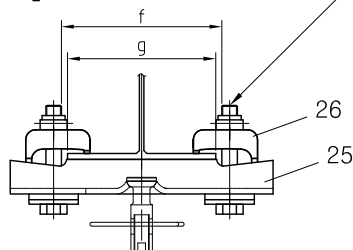
Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	KH-100 Qty./susp.	KH-I Qty./susp.	Weight appr. kg	Part No.	KH-II·L Qty./susp.	KH-II Qty./susp.
25	Upper suspension bracket A	0.74	KT9625120	1	1	1.06	KT9625140	1	1
	Upper suspension bracket B	0.99	KT9625220			1.32	KT9625240		
	Upper suspension bracket C	1.24	KT9625320			1.61	KT9625340		
26	Upper suspension Clamp	0.36	KT9626020	2	2	0.82	KT9626040	2	2
40	Ball head suspension rod	0.07	KT9640020	2	2	0.15	KT9640040	2	2
41	suspension rod $h_1 = 80\text{mm}$	0.06	KT9641120	1	1	—	—	1	1
	suspension rod $h_1 = 100\text{mm}$	—	—			0.13	KT9641140		
	suspension rod $h_1 = 300\text{mm}$	0.25	KT9641220			0.45	KT9641240		
	suspension rod $h_1 = 600\text{mm}$	0.33	KT9641320			1.01	KT9641340		
	suspension rod $h_1 = 1000\text{mm}$	0.53	KT9641420			1.64	KT9641440		
42	Track suspension clamp	0.36	KT9642010	1	—	0.72	KT9642040	1	1
		0.31	KT9642020	—	1				
43	Spring clip	0.01	KT9643020	2	2	0.02	KT9643040	2	2



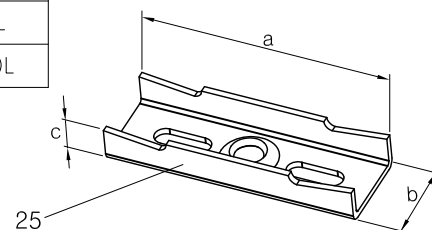
Short suspension fitting

Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	KH-100 Qty./susp.	KH-I Qty./susp.	Weight appr. kg	Part No.	KH-II·L Qty./susp.	KH-II Qty./susp.
25	Upper suspension bracket A	0.74	KT9625120	1	1	1.06	KT9625140	1	1
	Upper suspension bracket B	0.99	KT9625220			1.32	KT9625240		
	Upper suspension bracket C	1.24	KT9625320			1.61	KT9625340		
26	Upper suspension Clamp	0.36	KT9626020	2	2	0.82	KT9626040	2	2
40	Ball head suspension rod	0.07	KT9640020	1	1	0.15	KT9640040	1	1
42	Track suspension clamp	0.36	KT9642010	1	—	0.72	KT9642040	1	1
		0.31	KT9642020	—	1				
43	Spring clip	0.01	KT9643020	1	1	0.02	KT9643040	1	1
44	Ball head bolt	0.06	KT9644020	1	1	0.14	KT9644040	1	1

25. Upper suspension bracket

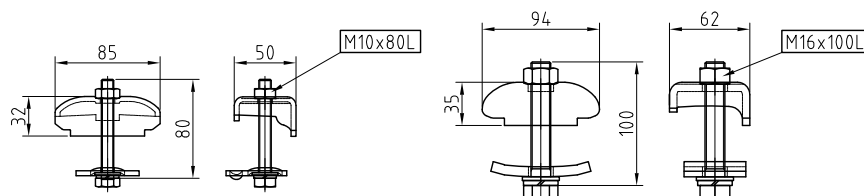
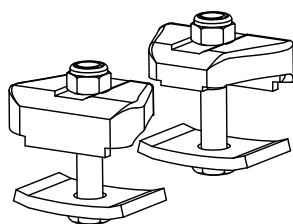


TRACK	BOLT SIZE
KH-100, KH-I	M10 x 80L
KH-II-L, KH-II	M16 x 100L



Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	Dimensions (mm)				Beam size g	Section category
				a	b	c	f		
25	Upper suspension bracket A	0.74	KT9625120	200	70	27	74-151	75,100,125	KH-100, KH-I, KTA-I
	Upper suspension bracket B	0.99	KT9625220	267	70	27	130-207	125,150,175	
	Upper suspension bracket C	1.24	KT9625320	316	70	27	172-250	175,200	
	Upper suspension bracket A	1.06	KT9625140	220	75	34	68-136	75,100,125	KH-II-L, KH-II, KTA-II
	Upper suspension bracket B	1.32	KT9625240	260	75	34	137-205	125,150,175	
	Upper suspension bracket C	1.61	KT9625340	316	75	34	164-230	175,200	

26. Upper suspension clamp

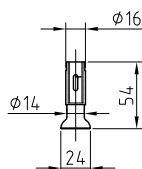
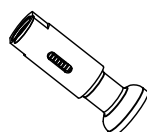


KH-100, KH-I

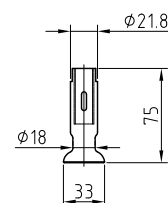
KH-II-L, KH-II

Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	Section category
26	Upper suspension clamp	0.36	KT9626020	KH-100, KH-I, KTA-I
		0.82	KT9626040	KH-II-L, KH-II, KTA-II

40. Ball head suspension rod



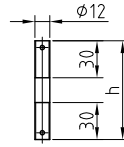
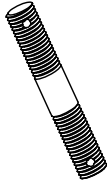
KH-100, KH-I



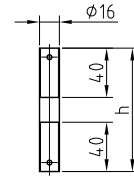
KH-II-L, KH-II

Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	Section category
40	Ball head suspension rod	0.07	KT9640020	KH-100, KH-I, KTA-I
		0.15	KT9640040	KH-II-L, KH-II, KTA-II

41. Suspension rod



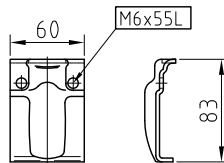
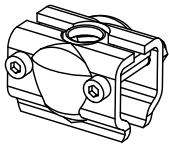
KH-100, KH- I



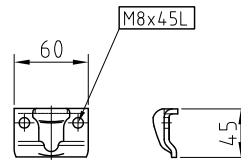
KH-II-L, KH-II

Item no.	Suspension fitting, vertical	h (mm)	KH-100, KH- I, KTA-I		KH-II-L, KH-II, KTA-II	
			Weight appr. kg	Part No.	Weight appr. kg	Part No.
41	Suspension rod	80	0.06	KT9641120	—	—
		100	—	—	0.13	KT9641140
		300	0.25	KT9641220	0.45	KT9641240
		600	0.33	KT9641320	1.01	KT9641340
		1,000	0.53	KT9641420	1.64	KT9641440

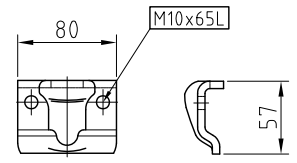
42. Track suspension clamp



KH-100



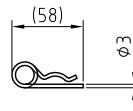
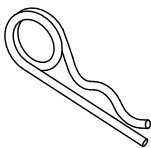
KH-I



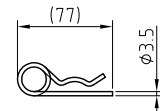
KH-II

Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	Section category
42	Track suspension clamp	0.36	KT9642010	KH-100
		0.31	KT9642020	KH- I
		0.72	KT9642040	KH-II-L, KH-II

43. Spring clip



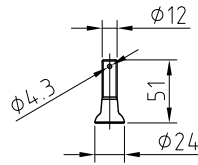
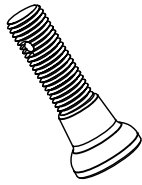
KH-100, KH- I



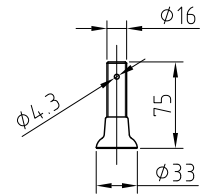
KH-II-L, KH-II

Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	Section category
43	Spring clip	0.01	KT9643020	KH-100, KH- I, KTA-I
		0.02	KT9643040	KH-II-L, KH-II, KTA-II

44. Ball head bolt



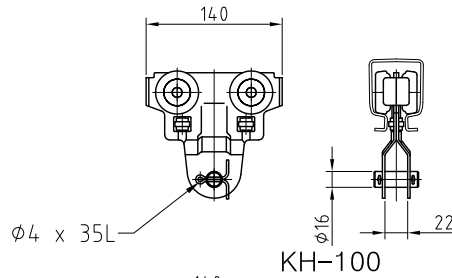
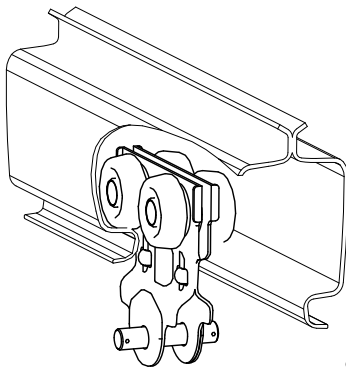
KH-100, KH-I



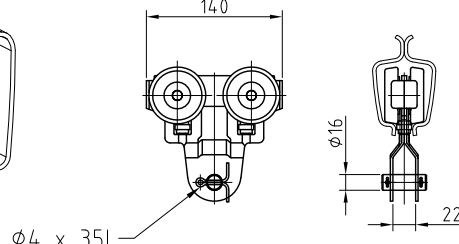
KH-II-L, KH-II

Item no.	Suspension fitting, vertical	Weight appr. kg	Part No.	Section category
43	Ball head bolt	0.06	KT9644020	KH-100, KH-I, KTA-I
		0.14	KT9644040	KH-II-L, KH-II, KTA-II

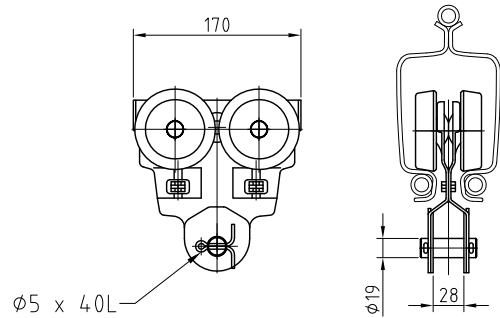
55. Trolley



KH-100



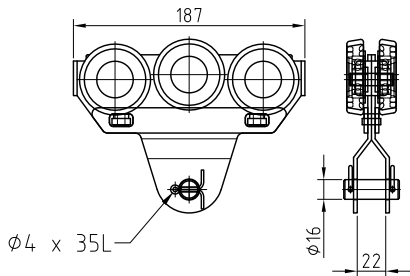
KH-I



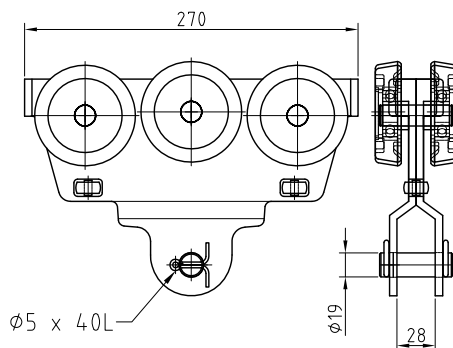
KH-II-L, II

KH-100			KH-I			KH-II-L, II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
100	0.75	KT9655010	300	0.79	KT9655020	600	1.89	KT9655040

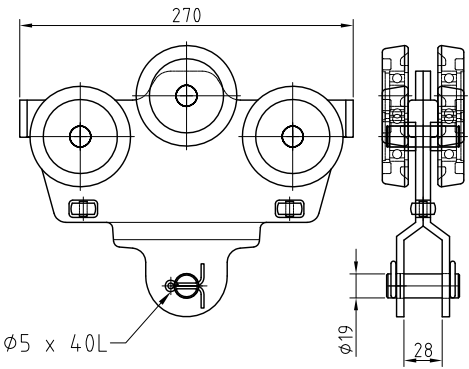
55-1.3 Wheel trolley



KH-I



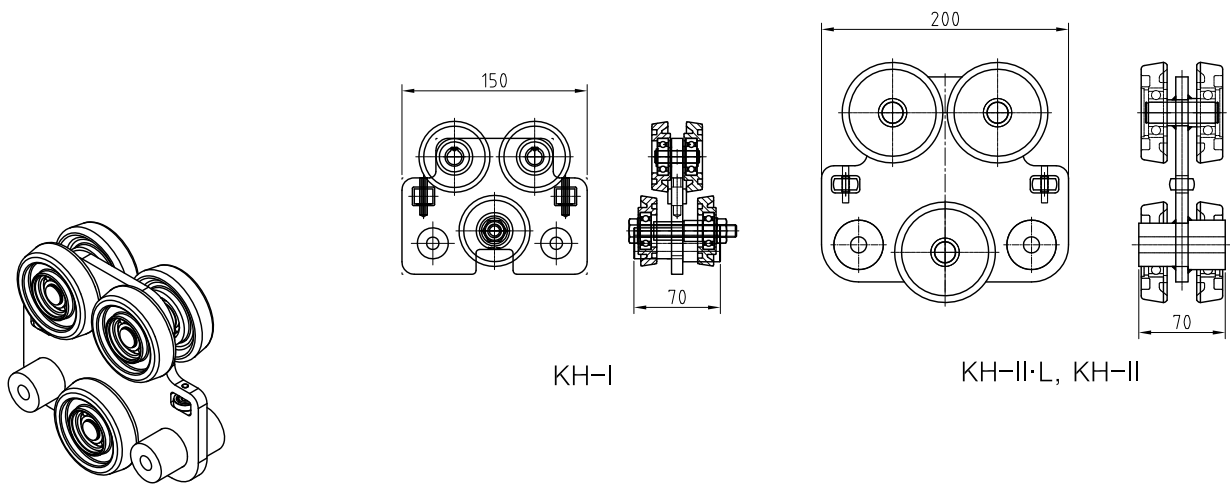
KH-II-L



KH-II

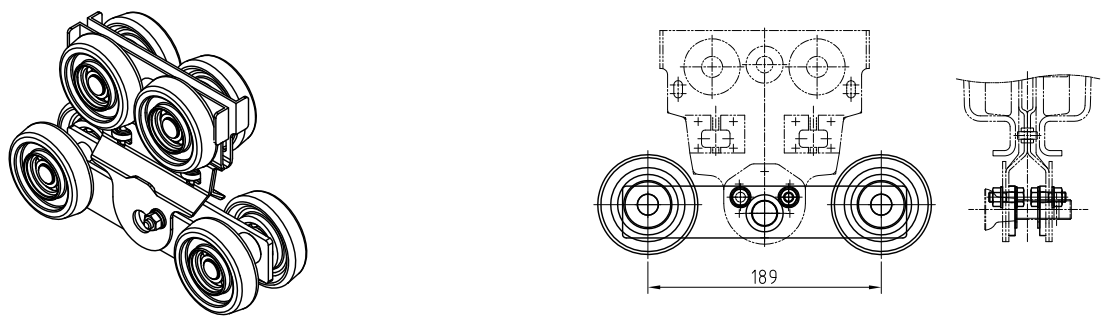
KH-I			KH-II-L			KH-II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
300	1.17	KT9655120	600	4.22	KT9655130	600	4.35	KT9655140

55-2. Telescopic Girder Trolley



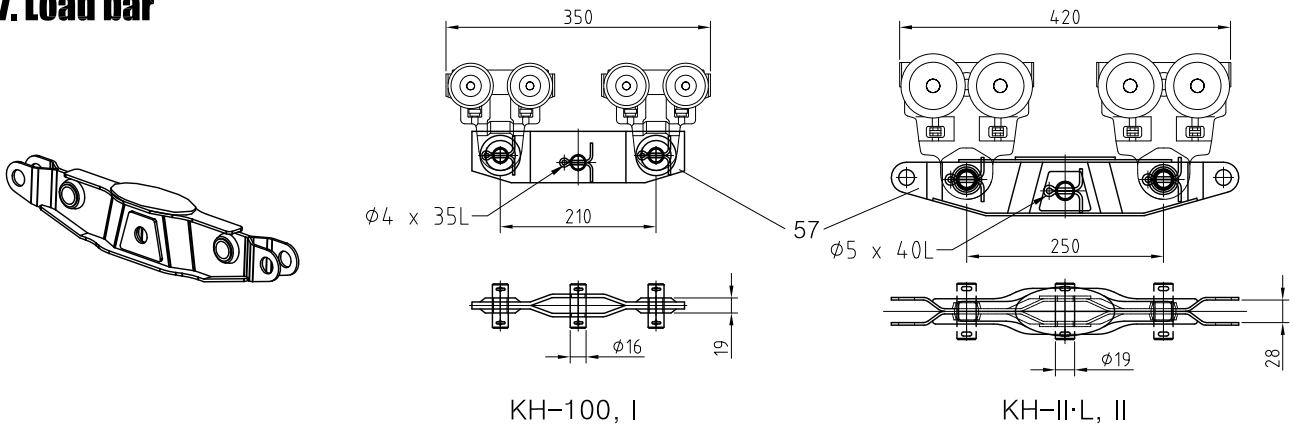
KH-I			KH-II-L, KH-II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
300	2.11	KT9655220	600	4.62	KT9655240

55-3.4 Wheel trolley



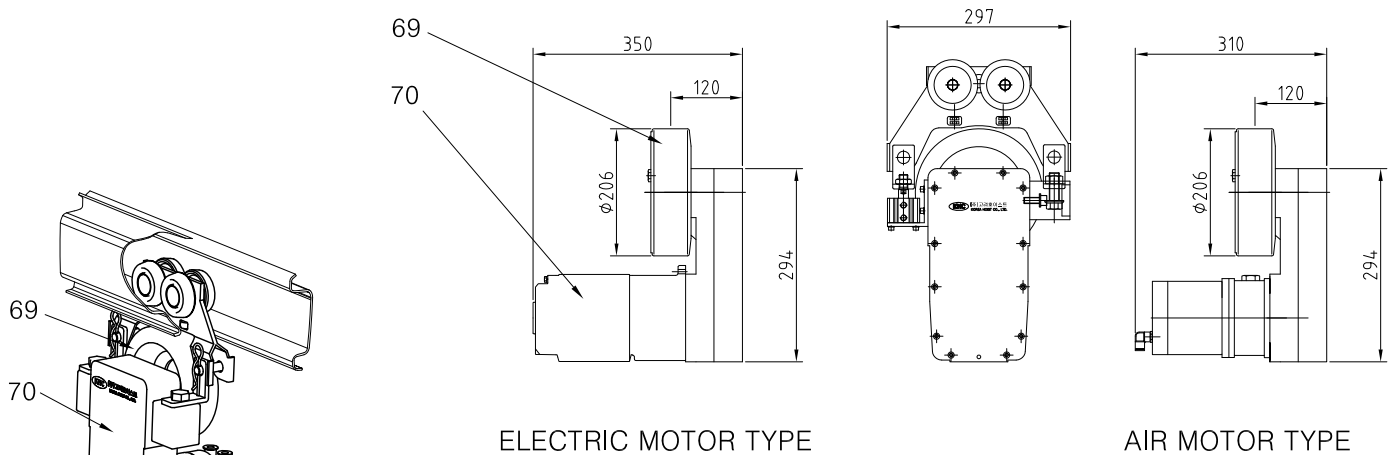
KH-II-L, KH-II		
Max. load kg	Weight appr. kg	Part No.
600	1.19	KT9655340

57. Load bar



KH-100			KH-I, KTA-I			KH-II·L, II, KTA-II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
200	1.26	KT9657020	600	1.26	KT9657020	1200	2	KT9657040

69. Trolley for friction wheel 70. Friction wheel travel drive



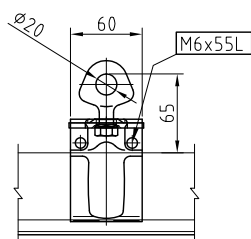
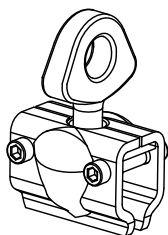
ELECTRIC MOTOR TYPE

AIR MOTOR TYPE

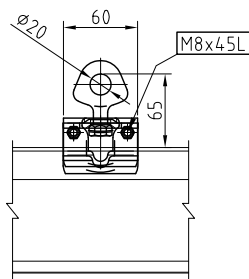
ELECTRIC MOTOR	
Rated Voltage	200 V, 220 V, 380 V, 400 V, 440 V
Rated Frequency	60 Hz (50 Hz)
Rating	30min
IP GRADE	54
Brake	DC MAGNET
Rated Power	0.25kWx4P
Full Load Speed	1796(1497) RPM
Traversing speed	14.3(11.9) m/min

AIR MOTOR	
Traversing speed	14-22m/min
Rated Air Pressure	6 kg/cm ²
Rated Power	0.3 kW
Rating	N/A
IP GRADE	N/A
Brake	N/A

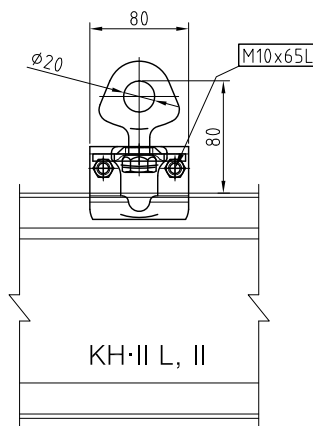
75. Crane suspension eye



KH-100



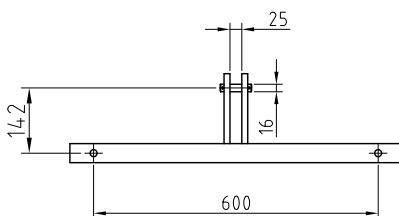
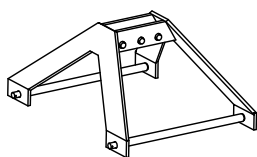
KH-I



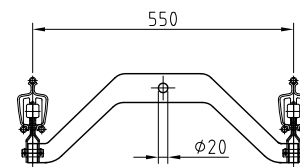
KH-II L, II

KH-100			KH-I			KH-II L, II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
400	0.58	KT9675010	600	0.54	KT9675020	1400	1.2	KT9675040

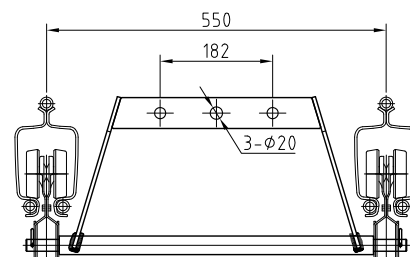
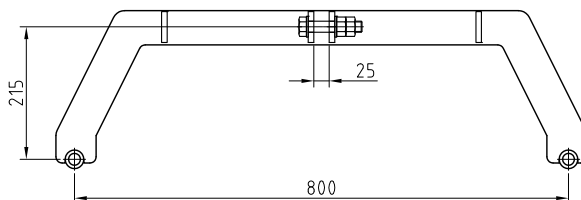
78. Crab frame



KH-I

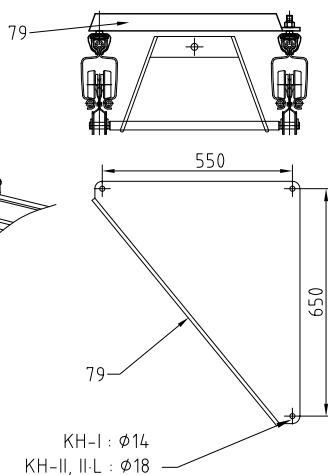
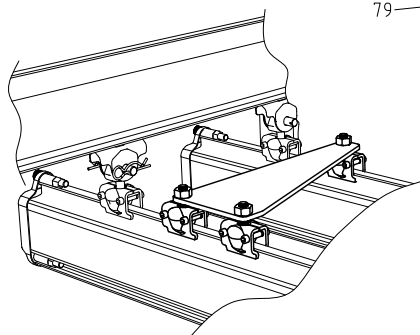


KH-II·L, II



KH-I, KTA-I			KH-II L, II, KTA-II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
600	13.0	KT9678020	1200	19.6	KT9678040

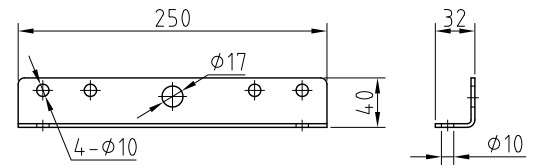
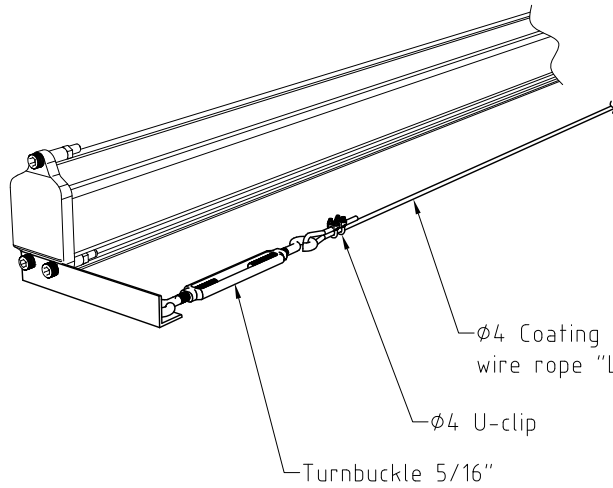
79. Bracing Frame



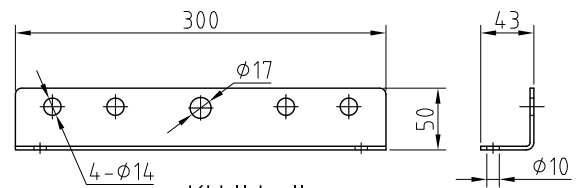
KH-I : φ14
KH-II, II-L : φ18

KH-I, KTA-I		KH-II·L, II, KTA-II	
Weight appr. kg	Part No.	Weight appr. kg	Part No.
11.0	KT9679020	11.0	KT9679040

82. Feeding cable fixture



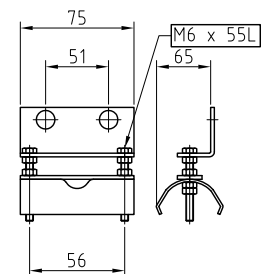
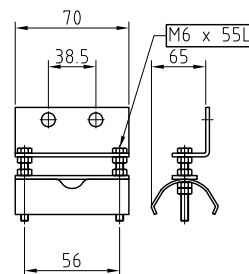
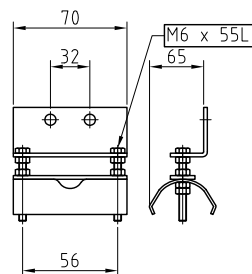
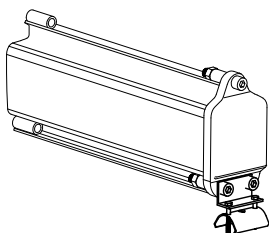
KH-I



KH-II L, II

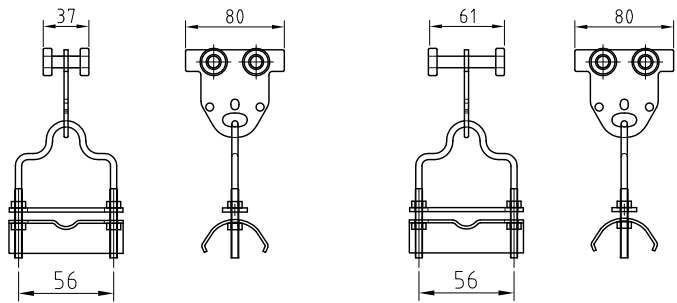
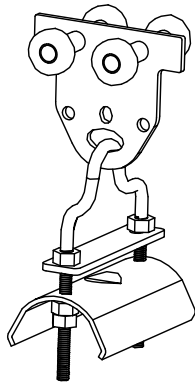
KH-I		KH-II·L, II	
Weight appr. kg	Part No.	Weight appr. kg	Part No.
1.39	KT9682020	2.1	KT9682040

83. Cable clamp



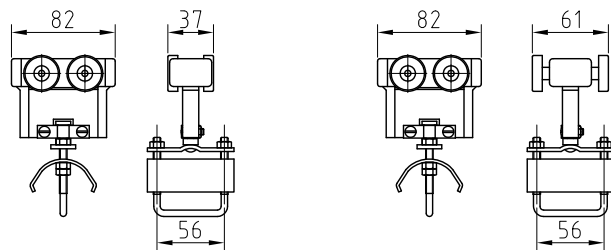
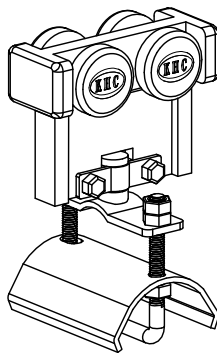
KH-100			KH-I			KH-II·L, II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
40	0.1	KT9683010	40	0.1	KT9683020	40	0.1	KT9683040

86. Cable trolley (Steel)



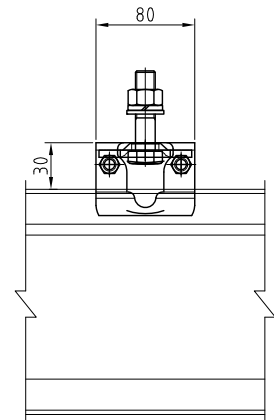
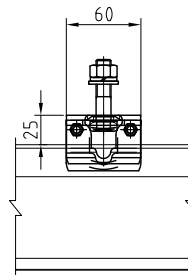
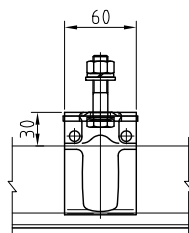
KH-100, I, KTA-I			KH-II·L, II, KTA-II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
40	0.3	KT9686020	40	0.4	KT9686040

87. Cable trolley (Plastic)



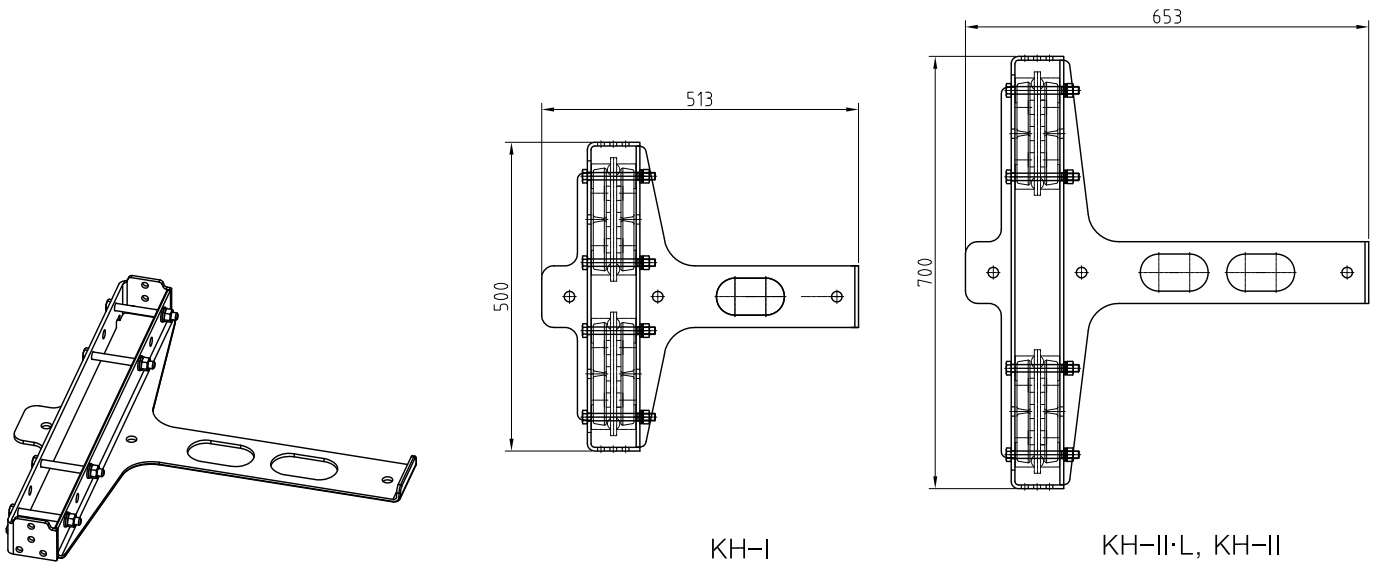
KH-100, I, KTA-I			KH-II·L, II, KTA-II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
30	0.2	KT9687020	30	0.22	KT9687040

89. Attachment clamp



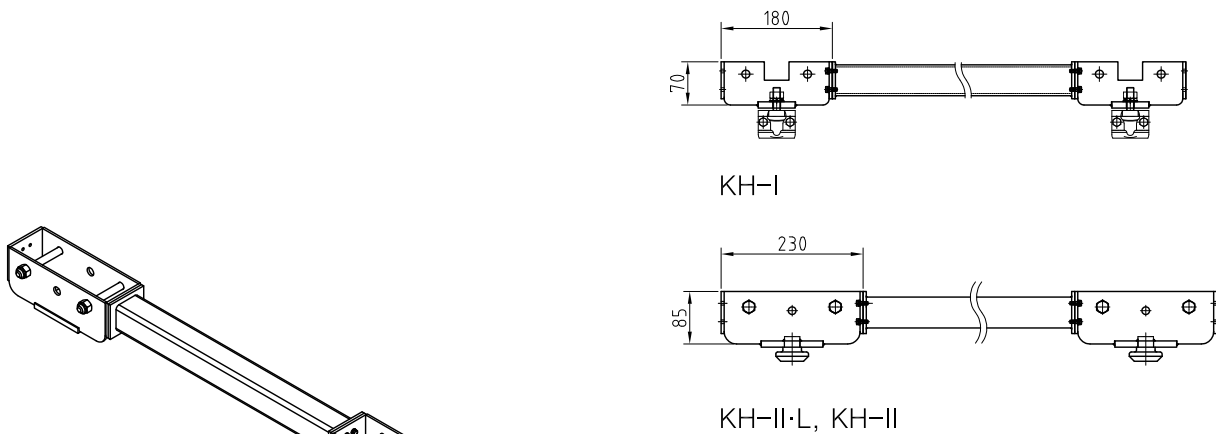
KH-100			KH-I			KH-II·L, II		
Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.	Max. load kg	Weight appr. kg	Part No.
30	0.3	KT9689010	30	0.2	KT9689020	30	0.8	KT9689040

90. Two stage Girder Frame-A



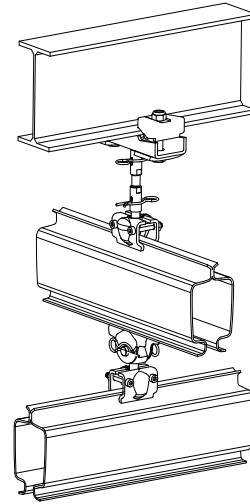
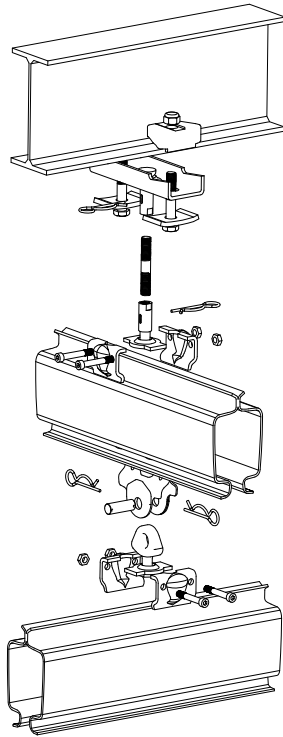
KH-I		KH-II·L, II	
Weight appr. kg	Part No.	Weight appr. kg	Part No.
7.8	KT9690020	9.22	KT9690040

91. Two stage Girder Frame-B



KH-I		KH-II·L, II	
Weight appr. kg	Part No.	Weight appr. kg	Part No.
3.7	KT9691020	5.71	KT9691040

Track suspension fittings



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